







4 Britton Lane | P.O. Box 285 | Lyme, NH 03768 | 800.782.9927 | info@tarmbiomass.com | www.tarmbiomass.com

# **How Excel Boilers Work**

### **Wood burning**

The combustion system employed in Excel boilers has solved most of the problems associated with conventional wood boilers and water stoves.

Here's why: Wood gasification combustion begins when the whisper guiet fan is activated by the boiler control. As the fire burns, the smoke and wood gases are forced down through the coals and into the high temperature ceramic combustion chamber. Secondary air is injected into these super hot gases producing combustion temperatures of 1800°F. This combustion is nearly complete, leaving no tars or vapors to form creosote in the heat exchanger, stove pipe, or chimney. The vertical heat exchange tubes are matched to the heat produced by the high temperature combustion resulting in very high heat exchange and combustion efficiencies. Thus, overall boiler heating efficiencies of up to 80% are achieved.

Excel boilers perform extremely well on wood as stand alone boilers, cycling on and off like an oil or gas boiler to meet the heating load.

The best installation for an Excel or any other boiler, however, is to install it with a heat storage tank. This system results in even higher efficiency, easier firing, the ability to use wood 12 months a year, and longer boiler life. Most TARM owners who have storage tanks fire their boilers once on most winter days and once every 4-10 days when heating domestic hot water in the summer. Ask Tarm Biomass\* for more information on heat storage.

# Oil/Gas Burning

Excel boilers have separate combustion chambers and heat exchange tubes for each fuel. This assures maximum efficiencies. In fact, the oil and gas test results on these boilers (up to 86% steady-state efficiency) meet or exceed most single fuel non-condensing oil and gas models.

#### **Multifuel Operation**

During multifuel operation, the boiler will automatically switch from wood to oil or gas if the wood fire burns out. This means never having to wake up to, or come home to a cold house, even if the fire is out.





High Efficiency Multi-Fuel















# **High Efficiency Multi-Fuel Boiler**

# **Standard Equipment**

- Boiler body, doors and jacket
- Oil or gas burner option
- Fan, controls and wiring harness
- ASME boiler pressure relief valve
- Cleaning tools

# **Optional Equipment**

- Enhanced ash hod
- Domestic water coil
- Thermostatic tempering valve
- Heat storage system
- Contact Tarm Biomass<sup>™</sup> for a full list of accessories

## Warranty

Each Excel boiler is covered by a 20-year limited warranty. A copy is available for your inspection, and is provided with each boiler.

# Disclaimer

**Technical Data** 

Unit weight

Flue collar size

Height of flue collar

Tapping size-feed & return

Tarm Biomass<sup>™</sup> is not responsible for factory alterations to measurements. For final specifications, and operational requirements please see the Excel Owner's Manual.

#### HS-TARM Excel Multifuel Wood Gasification/Oil/Gas Boiler

HS-TARM Excel boilers provide a convenient, safe and environmentally friendly way to heat your home and domestic hot water with wood, oil or gas. Fully automatic controls will accurately maintain your wood fire and automatically switch to your oil or gas backup when the wood fire dies down. You have flexibility to burn the fuel of your choice.

The wood gasification technology utilized in these boilers produces unusually high overall boiler heating efficiency. Excel boilers use substantially less wood than conventional wood boilers and outdoor water stoves. They burn so clean that they are safer (virtually no smoke, creosote, or risk of chimney fire) and result in cleaner air for everyone.

A commitment to quality is evident in the construction and finish of all HS-TARM boilers, Excel boilers have been tested to ANSI and UL safety standards. The doors are heavy cast iron. The boiler jacket is heavily insulated and is finished in an attractive powder coat paint.

#### Output wood BTU/hr 102,500 140,000 BTU/hr 120,000 150,000 Output oil 120,000 140,000 BTU/hr Output gas Firebox volume cubic feet 4.0 6.6 Max. wood length inches 20 20 US gal 72 Water volume 64 45 45 Pressure test, boiler PSI PSI 580 580 Pressure test, coil 54 Unit length X inches 54 21 25 Unit width inches Unit height Z inches 52 54

**Excel 2000** 

1440

411/4

11/4

6

1610

6

411/4

11/4

Dimensions are subject to technical alterations. Pressure tested in accordance with EN 303-5, non-ASME.

lbs

inches

inches

inches

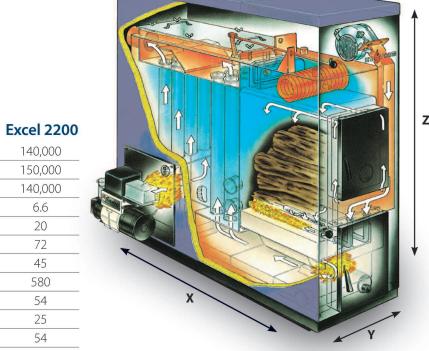


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